



# A 3D printed custom-made mask model for frameless neuronavigation during retrosigmoid craniotomy. A preclinical cadaveric feasibility study

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**BACKGROUND:** A 3D printing custom-made mask model was tested in terms of feasibility and accuracy for frameless neuronavigation during retrosigmoid approach.

**METHODS:** A virtual 3D model of a cadaveric injected head was obtained from a high-resolution Computed Tomography (CT) scan and 3D Printed (3DP). The course of the transverse and sigmoid sinus was marked. A transparent custom-made 3DP mask model was created as a cast of 3D model. The area of the lateral sinuses was grooved to allow the surgeon to use the mask as a template to draw the course of the sinuses on the patient skull. A right retrosigmoid approach was performed on formalin-fixed injected cadaveric head. Inion and other conventional landmarks were used to mark the course of the sinuses. 3DP mask was used to re-mark the course of the sinuses. The mismatch between the landmarks-based and 3DP mask-based track was assumed as a measure of the accuracy of the 3DP mask model.

**RESULTS:** 3DP mask model resulted precise, feasible, easy and fast to use. A perfect interlocking with the retrosigmoid area was noted. Mismatch between the landmarks-based and 3DP mask-based track was of 4 and 6 mm for transverse and sigmoid sinus, respectively.

**CONCLUSION:** 3DP custom-made mask model is feasible, easily reproducible and reliable for the implementation of a frameless neuronavigation during retrosigmoid approach. Its accuracy is greater than that of the bone landmark neuronavigation. In selected cases, 3DP mask can be a valid option to image-guided optical or electromagnetic tracking systems.

**KEY WORDS:** 3D Printing, Neuronavigation, Retrosigmoid Approach, Sigmoid Sinus, Transverse Sinus.

### Introduction

The applications of three-dimensional printing (3DP) technology in medical field are numerous, and the usefulness of this know-how has been widely recognized for educational and surgical aims<sup>1-7</sup>.

Concerning the educational purposes, the implementation of 3DP models has proved to facilitate the understanding of the three-dimensional anatomy of highly complex districts, especially the skull base<sup>2,3,5</sup>. A second significant area of application is the surgical planning and simulation<sup>6,8</sup>. Concerning the skull base corridors, the retrosigmoid approach encompasses a careful preoperative planning and a precise execution in the light of the risk of injury of the major posterior fossa dural sinuses. The main goal of the retrosigmoid craniotomy is to provide a surgical route which should be as much as possible close to the transverse and sigmoid sinus, prac-

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tically limiting the need for brain retraction<sup>9</sup>. Bone landmarks-based navigation and image-guided optical and electromagnetic tracking systems are both widely employed in several skull base approaches, being moreover the retrosigmoid approach among those access corridors for which neuronavigation adds substantial advantages. In particular, neuronavigation has been reported to significantly aid the intraoperative localization of the junction between the transverse and sigmoid sinus<sup>10-16</sup>. Nevertheless, the precision of the bony landmarks and the availability of the aforementioned tracking systems has been reported to be limited and, also, not free from errors in cranial and even spinal procedures<sup>17-27</sup>. The accuracy of the optical and electromagnetic systems can be dramatically reduced by mistakes during initial landmarks registration, accidental displacement of the patient head, stretching of the surgical drapes, or also positioning of skin retractors distorting the soft tissues<sup>28</sup>. In this pre-clinical cadaveric study, a 3D printed custom-made mask model for frameless neuronavigation during retrosigmoid approach is tested in terms of feasibility, but also accuracy. The technical specifics, advantages and limitations of this model are discussed in detail.

## Methods

### CONSTRUCTION OF THE PATIENT 3DP MODEL

An injected cadaveric head underwent to a high-resolution computed tomography scan (Aquilion One, Toshiba, Tokyo, Japan) (slice thickness 0.5 mm). CT scan images were processed by means of a semi-auto-

matic segmentation method with a free available software (<http://www.itksnap.org/pmwiki/pmwiki.php>) in order to obtain a virtual 3D model of the skull and neurovascular structures. The virtual model underwent to a further post-processing consisting in contouring the sigmoid and transverse sinus, and tracing both of them on the outer surface of the temporal bone. The model was then printed with a professional 3D printer (ProJet<sup>®</sup> 460Plus, 3D Systems, Rock Hill, South Carolina, USA), using a binder jetting technology (Fig. 1). This printer had a layer thickness of 100  $\mu$ m, and employed a chalk-like powder cured with a water-based adhesive, along with ink-jet colors.

### CONSTRUCTION OF THE 3DP CUSTOM-MADE MASK MODEL

Basing on the 3DP model, a solid mask was then obtained. The outer bony profile of the 3DP model was outlined and extruded of 1 mm, thus obtaining a custom-made mask. The course of the sigmoid and transverse sinus was traced also on the mask. The area corresponding to the sinuses course was removed to create a groove which surgeon can use as a template to draw the course of the sinuses directly on the patient skull. Form2 3D printer (Formlabs, Somerville, Massachusetts, USA) was used to print the mask model by means of a Vat photopolymerization technology, setting a layer thickness of 50  $\mu$ m. The custom-made mask model was realized with a transparent commercial photopolymer (Accura ClearVue, Formlabs, Somerville, Massachusetts, USA) to preserve the visibility of the underlying anatomical structures (Fig. 2).

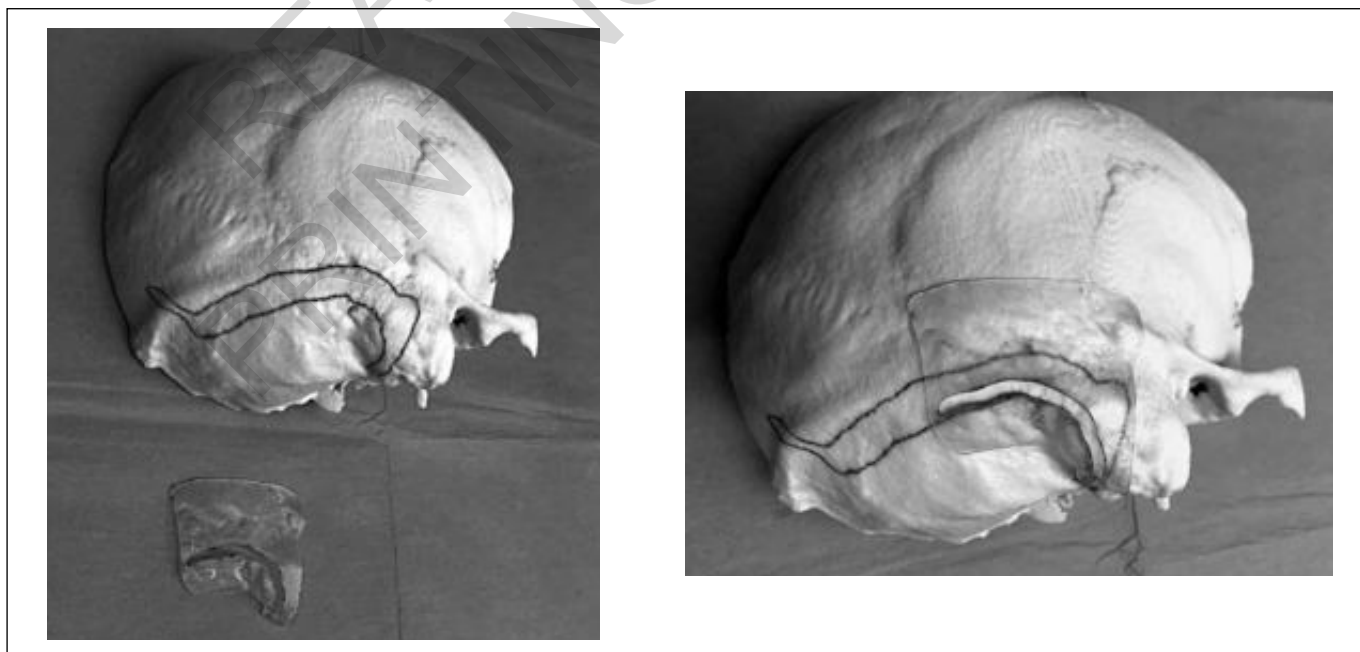


Fig. 1-2: 3DP cadaveric head model and custom-made mask.

### IMPLEMENTATION OF THE 3DP MASK IN THE SURGICAL SCENARIO AND ACCURACY CHECK

A formalin-fixed injected head was used for this step. A retrosigmoid approach was performed on the right side. Anatomical landmarks relevant for the retrosigmoid approach were identified on the skin. They were theinion, mastoid tip and posterior root of the zygomatic arc. A line connecting theinion and the posterior root of the zygoma was drawn (Frankfurt plane). In between the middle and lateral two thirds of this line, the asterion was signed. The projection of the sigmoid and transverse sinus was marked on the skin cranial surface using these landmarks (Fig. 3). An italic "S" skin incision was performed, along with a subperiosteal skeletonization of the posterolateral skull base. Lambdoid, occipito-mastoid, parieto-mastoid sutures, and the meeting-point between all of them, namely the asterion, were identified on the

bony surface (Fig. 4). Here, the transverse and sigmoid sinus were marked again on the basis of the bony landmarks. Asterion was assumed as the classic landmark for the identification of the junction point between the transverse and sigmoid sinus. The course of the sinuses was marked with a dermographic pencil. 3DP mask model was then fit on the bone in a way such as to allow zero degrees of freedom in a counterclockwise rotation (Fig. 5). The course of the transverse and sigmoid sinuses was re-marked through the groove of the mask (Fig. 6). The mismatch between the landmarks-based line and the 3DP mask-based line was assumed as a measure of the accuracy of the 3DP mask model. Taking into account their different course, the distance between the two lines was measured vertically and horizontally at the midportion of the transverse and sigmoid sinus, respectively. These measures were referred as transverse sinus mismatch distance (TSMD) and sigmoid sinus mis-



Fig. 3: Superficial landmarks for retrosigmoid approach. Projection of the sigmoid and transverse sinus marked on the skin.

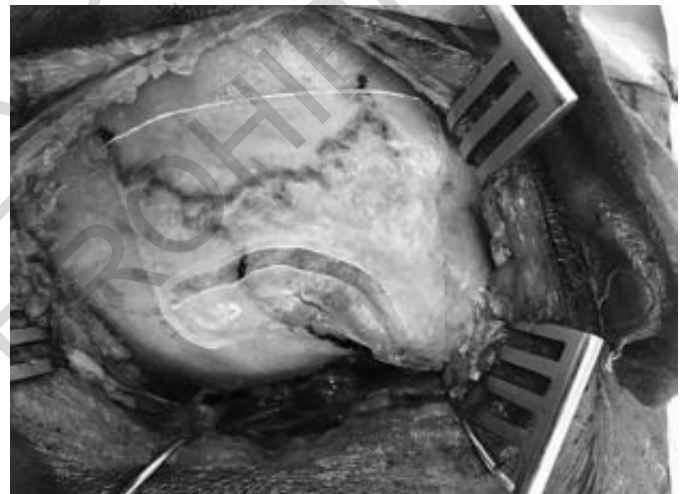


Fig. 5: 3DP mask model placed fit on the retrosigmoid area.



Fig. 4: Retrosigmoid area after the skeletonization. Lambdoid, occipito-mastoid, parieto-mastoid sutures and asterion are marked.



Fig. 6: Transverse and sigmoid sinuses marked through the groove of the mask.



Fig. 7: Mismatch in the identification of the lateral sinuses between bone landmark and 3DP mask navigation. TSMD: transverse sinus mismatch distance; SSMD: sigmoid sinus mismatch distance.

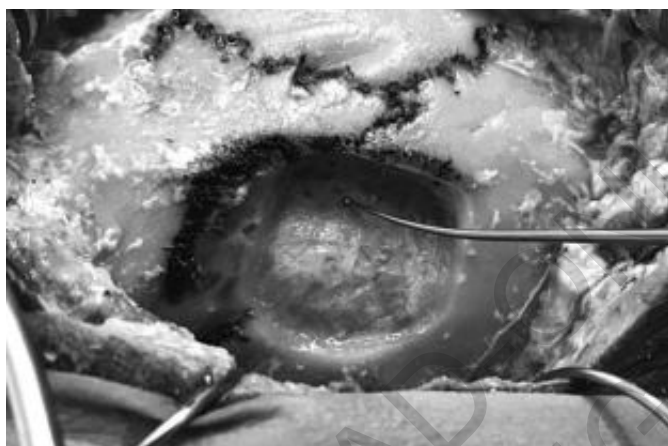


Fig. 8: Exposure of the junction between the transverse and sigmoid sinus after retrosigmoid craniotomy.

match distance (SSMD) (Fig. 7). The retrosigmoid craniotomy was performed on the basis of the line traced by means of the 3DP mask model. Craniotomy involved a single burr hole performed just inferior and medial to the junction point between the sinuses. The successful exposure of the junction between the transverse and sigmoid sinus by means of the burr hole was assumed as a measure of accuracy (Fig. 8).

## Results

### FEASIBILITY OF 3DP CUSTOM-MADE MASK MODEL

The 3DP mask model proved to be feasible, easy and fast to use. After its placement on the bony surface, no counterclockwise rotation was possible because of the overhang of the mastoid and the perfect interlocking of the mask with the retrosigmoid area.

### ACCURACY OF 3DP CUSTOM-MADE MASK MODEL

The single burr hole provided for a full exposure of the junction between the transverse and sigmoid sinus. TSMD and SSMD was 4 and 6 mm, respectively.

## Discussion

The retrosigmoid approach is routinely performed by neurosurgeons and neuro-otologists for the treatment of several lesions involving the posterolateral skull base, as it provides a wide exposure of the cerebello-pontine angle<sup>9,29</sup>. Initial steps of the retrosigmoid craniotomy can be challenging and risky for inexperienced surgeons. Retrosigmoid craniotomy has to provide an adequate line of sight to the surgical target, at the same time minimizing the cerebellar retraction. To do this, the first burr hole ought to be located near to the junction between the transverse and sigmoid sinus. The precise intraoperative identification of the venous sinuses is crucial also to prevent catastrophic sequelae coming from their tears<sup>30</sup>. Asterion is classically considered as the most reliable bone landmark to localize the junction between the transverse and sigmoid sinus, although recent studies have questioned its accuracy because of a well-known anatomical individual variability<sup>10,31,32</sup>. Inion, superior nuchal line and zygomatic root are further bone landmarks along the Frankfurt horizontal plane, whilst mastoid tip and digastric groove are considered as additional landmarks specifically for the sigmoid sinus. Dogan et al., suggested to use a line connecting the angle of the mandible and the mastoid tip to localize the external projection of the sigmoid sinus<sup>33</sup>. Zhentao proposed to locate the junction just above a line between the external occipital protuberance and the lowest point of the mastoid process in the coronal and the sagittal planes on 3D CT scan<sup>34</sup>. Although several studies tried to identify new bone landmarks for retrosigmoid approach, or also to validate the existing ones, all of these unfortunately suffer from a not negligible lack of accuracy<sup>17-26</sup>. Moreover, a significant individual, sex- and racial-related variability has been reported<sup>35</sup>. That's the main reason why, by the reason of its high precision and relatively easy of use, image-guided neuronavigation is nowadays routinely employed during surgery of tumors affecting the central nervous system<sup>36-49</sup>, skull base and posterior fossa<sup>50-56</sup>, but also aneurysms, arteriovenous and cavernous malformations<sup>57-64</sup>.

In addition, the implementation of minimally invasive techniques in several surgical areas<sup>65-70</sup>, such as endoscopic and stereotatic procedures, made the employment of neuronavigation even more necessary<sup>12,50,71-77</sup>. The "patient-specificity" of neuronavigation, allows to overcome the aforementioned rate of anatomical variability related to the use of the only bone landmarks. Furthermore, few doubts do exist about the usefulness

of the navigation in reducing morbidity coming from potential injuries to vital structures.

Despite all these advantages, conventional image-guided neuronavigation systems suffer from some technical weakness. They involve the placement of a skull clamp which, apart from having risks of complications<sup>78</sup>, may also potentially interfere with the surgical maneuvers during specific approaches, thus limiting the surgeon and the patient comfort. An additional problem is their accuracy. In 2013, Stieglitz and colleagues published a retrospective quality-control study aimed to quantify the decrease of accuracy of neuronavigation during cranial neurosurgery. They highlighted some pitfalls related to the loss of precision, mainly coming from the patient position, modality of initial registration, surgical draping, placement of skin retractors, along with accidental movements of the patient head, skull clamp and reference arc<sup>28</sup>. In recent years, 3DP technology has lived a tremendous and never seen before development in many medical fields, 3DP models being trusted as a valuable tool for engineering of bio-scaffolds, preclinical anatomical education, surgical training, preoperative planning and also surgical simulation, suitable for many surgical fields<sup>1,79-89</sup>. Particularly precious has been the employment of the 3DP technology in surgery, because of its high reliability regarding both the morphology and the mechanical properties resembling those of the living tissues. In neurosurgical practice, custom-made models are commonly employed for the construction of biosynthetic and biocompatible cranial flaps after decompressive craniectomy<sup>90</sup>. Furthermore, 3DP models can be used to design preoperatively some custom-made graft to be employed in those challenging cases where a large bony demolition is planned. Just to cite few, they have been recently used to plan the positioning of semi-implantable transcutaneous bone-conduction implants, en bloc resections of primary spine tumors, petroclival lesions, cranioplasty, or also to preoperatively quantify the differences in facial symmetry before reconstructive surgery<sup>2,7,72,91,92</sup>. Last but not far from least, 3DP technology has the great advantage to be based on the patient own radiological images, being able to be considered therefore as an image-guided navigation.

The present pre-clinical study allowed to practically assess the feasibility of the 3DP custom-made mask model in the execution of the retrosigmoid approach. The measured TSMD and SSMD allowed to consider the present model more accurate in comparison with the bone landmarks-based navigation. Noteworthy, the implementation of the mask was fast and user friendly. In the light of these evidences, 3DP mask model may be considered a valuable option to conventional image-guided neuronavigation systems in selected cases.

However, some limitations of this model have to be mentioned. First, it can be used only in elective cases; second, the projection of the sigmoid and transverse sinus must be done taking into account the surgical position,

otherwise, the spatial information would be improper. In addition, observation on a larger scale are necessary to definitively confirm our data regarding the accuracy.

## Conclusions

The reported 3DP custom-made mask model has proved to be easily reproducible and reliable for the implementation of a frameless neuronavigation during retrosigmoid approach.

The mask allows to estimate the projection of the transverse and sigmoid sinuses on the bony surface with an accuracy greater than that provided by the use of the only bone landmarks.

The use of this mask model allows to reduce the potential risks related to an accidental slippage of the head-frame and, ultimately, permits to perform a precise and safe retrosigmoid craniotomy.

3DP custom-made mask model should be considered as an additional tool for neuro-otologists and neurosurgeons, to be used in selected cases as a valid option to image-guided optical or electromagnetic tracking systems.

## Riassunto

Un modello di maschera personalizzato realizzato mediante l'utilizzo di stampante 3D è stato testato in termini di fattibilità e precisione ai fini della neuronavigazione frameless durante l'esecuzione dell'approccio retrosigmoideo.

Un modello virtuale è stato ottenuto e stampato in 3D a partire da una testa di cadavere iniettata, fissata in formalina, e sottoposta a tomografia computerizzata ad alta risoluzione. Il decorso del seno trasverso e sigmoideo è stato disegnato sulla sagoma 3D. Sulla scorta del modello una maschera 3D custom-made trasparente è stata successivamente prodotta con una scanalatura in corrispondenza dell'area dei seni laterali per consentire al chirurgo di tracciare durante l'approccio il decorso dei seni direttamente sul cranio del paziente. È stato dunque eseguito un accesso retrosigmoideo destro sulla testa del cadavere. L'inion e gli altri principali reperi ossei convenzionali sono stati usati per delineare il decorso dei seni venosi durali. Successivamente la maschera 3D è stata impiegata per ridisegnare il decorso dei seni. La discrepanza tra le due tracce è stata assunta come misura dell'accuratezza del modello.

Il modello di maschera 3D è risultato preciso, affidabile, facile e veloce da utilizzare. È stata inoltre documentata una perfetta corrispondenza con l'area retrosigmoidea. La differenza tra le due tracce è stata di 4 mm per il seno trasverso e di 6 mm per quello retrosigmoideo.

Il modello di maschera 3D custom made è risultato fattibile, facilmente riproducibile e affidabile ai fini dell'implementazione della neuronavigazione frameless

durante l'approccio retrosigmoideo. La sua precisione è stata maggiore di quella della neuronavigazione basata su reperi ossei. In casi selezionati la maschera 3D può essere un'opzione valida rispetto ai sistemi di neuronavigazione ottica ed elettromagnetica guidati da immagini.

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